

De
Use
Friday, 5/30/2008 8:23:33 AM
David Duvall

Process Sheet

OK

Customer	: CC-DAR01 Dart Aerospace Ltd.		Drawing Name	: SEAT SUPPORT ASSEMBLY, LH		
Job Number	: 05009					
Estimate Number	: 13328					
P.O. Number	:			Part Number	: D3784043	
This Issue	: 5/30/2008		S.O. No. :	Drawing Number	: PROTO	
Prsht Rev.	: NC			Project Number	: IA0004	
First Issue	: / /		Type :	Drawing Revision	: PROTO <i>08.05.30</i>	
Previous Run	:			Material	:	
Written By	: <i>MD 08/05/30</i>			Due Date	: 6/6/2008	
Checked & Approved By	:			Qty:	2	
Comment	: Est Rev:A 08-05-19 new issue DD verified by:ec			Um:	Each	

Additional Product

PROTOTYPE

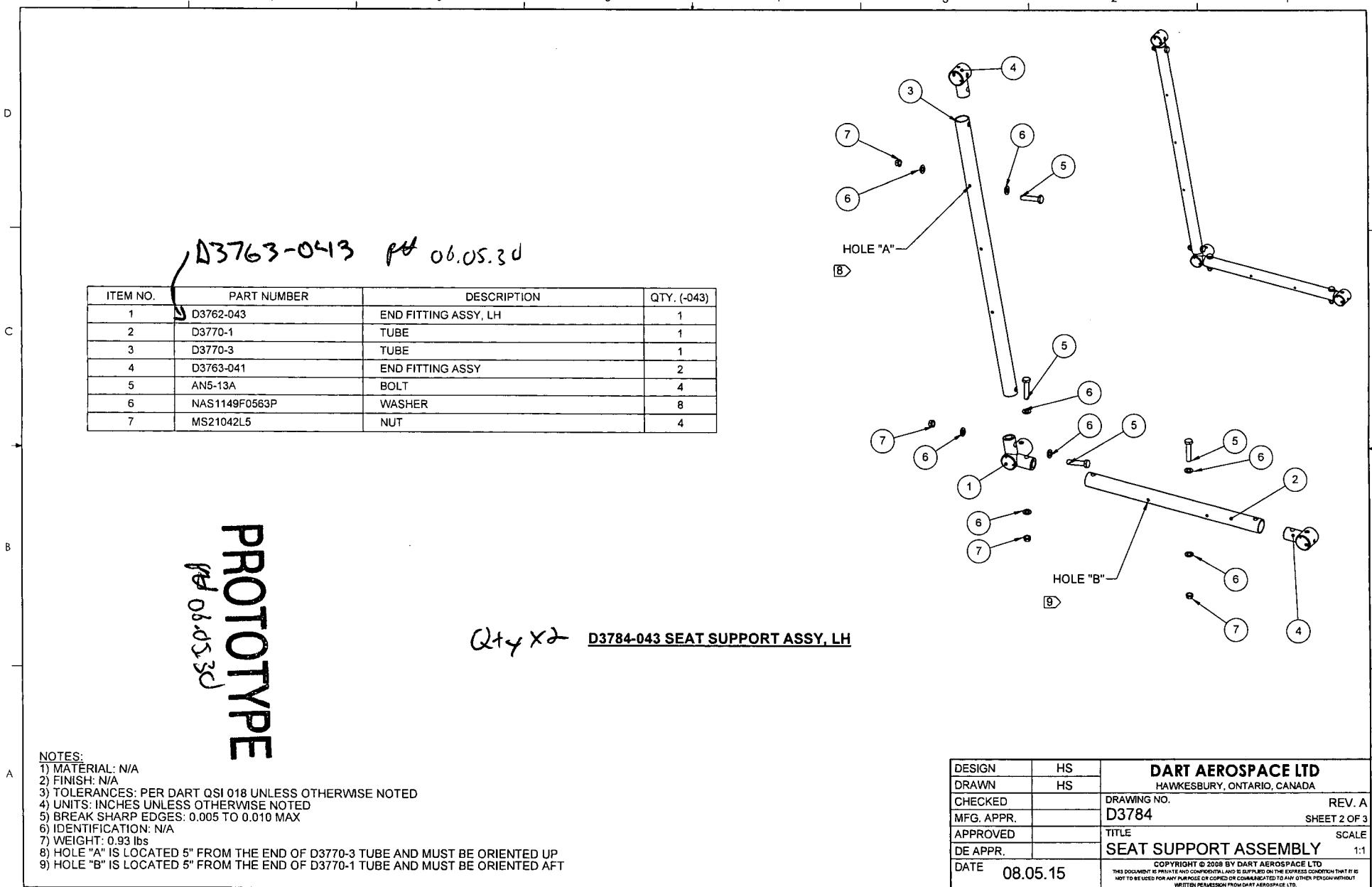
Job Number:		FOR ENGINEERING USE ONLY
Seq. #:	Machine Or Operation:	Description :
1.0	PACKAGING 1	PACKAGING RESOURCE #1 
Comment: PACKAGING RESOURCE #1 Pick Packing Kit		
2.0	D3763043	End Fitting Assembly, LH 
Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s) End Fitting Assembly, LH batch: <i>B39484</i> <i>AD 080530</i>		
3.0	D37701	Tube 
Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s) Tube batch: <i>B38883</i> <i>080530 2</i>		
4.0	D37703	Tube 
Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s) Tube batch: <i>B38885</i> <i>080530 2</i>		
5.0	AN513A	Bolt 
Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s) Bolt batch: <i>M107321</i> <i>080530 8</i>		

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Job Number: 05009	Part Number: D3784043	
Job Number:		
Seq. #:	Machine Or Operation:	Description :
6.0	D3763041	End Fitting Assembly 
Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s) End Fitting Assembly batch: B39485		 0805 30
7.0	NAS1149F0563P	Washer 
Comment: Qty.: 8.0000 Each(s)/Unit Total : 16.0000 Each(s) Washer batch: M108099		 0805 30
8.0	MS21042L5	Nut 
Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s) Nut batch: M07469		 0805 30
9.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1 
Comment: SMALL & MEDIUM FAB RESOURCE 1 1-assemble as per dwg D3784 ****Note 8: Hole "A" is located 5" from the end of D3770-3 tube and must be oriented up**** ****Note 8: Hole "B" is located 5" from the end of D3770-1 tube and must be oriented AFT****		 0805 30
10.0	QC5	INSPECT WORK TO CURRENT STEP ENGINEERING APPROVAL 
Comment: INSPECT WORK TO CURRENT STEP		 PA 08.05.30
11.0	PACKAGING 1	PACKAGING RESOURCE #1 
Comment: PACKAGING RESOURCE #1 Identify with Dart part # and batch # using a fine point permanent marker on inside of part and Steel Location: _____		 PA 08.05.02
12.0	QC21	FINAL INSPECTION/W/O RELEASE 
Comment: FINAL INSPECTION/W/O RELEASE		10.08.002 Prototype charge to W/o \$20096 L.S. 6/11

8 7 6 5 4 3 2 1



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